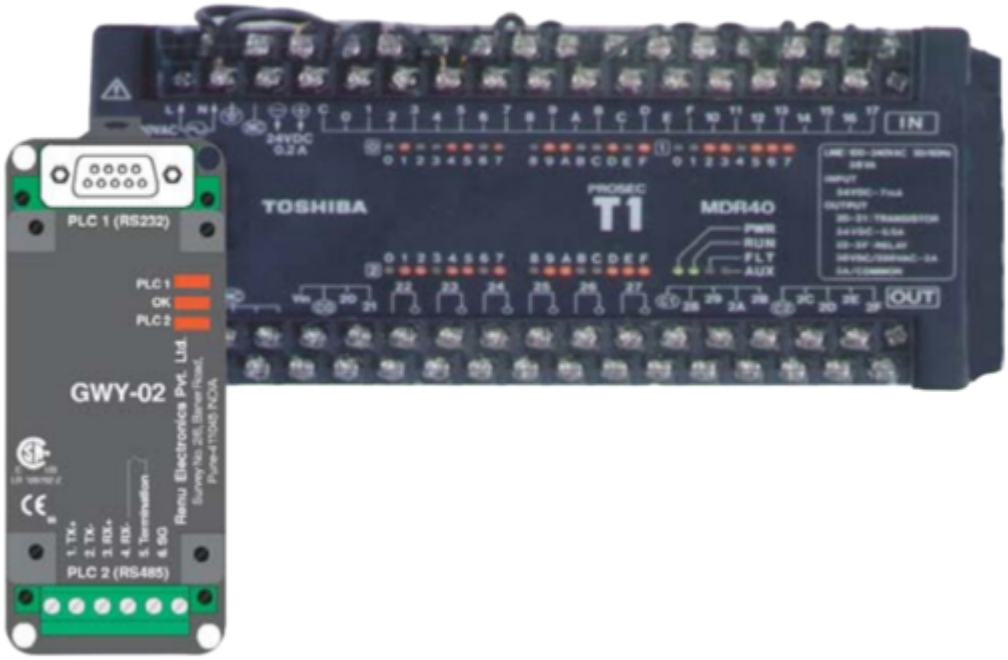
PLC 1 (RS232)
PLC 1
OK
PLC 2
GWY-02
Renu Electronics Pvt. Ltd.
PLC 2 (RS485)
TOSHIBA
PROSEC
T1
MDR40
PWR
RUN
FLT
AUX
IN
OUT

Toshiba T1-40 PLC Specification

Programmable controllers, protocol converters for toshiba plcs

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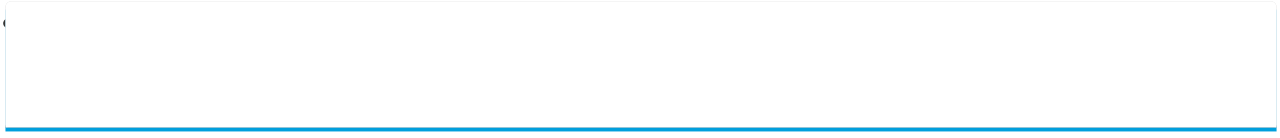

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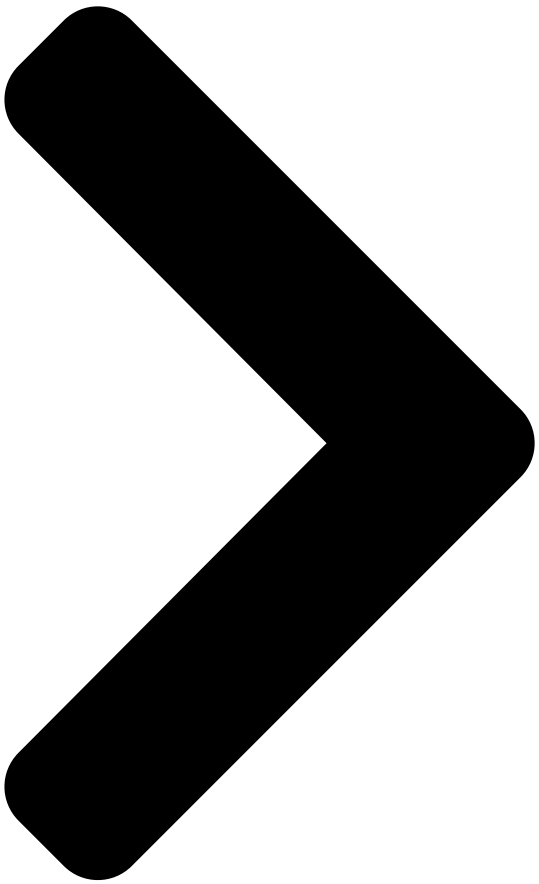

Protocol Converters for Toshiba PLCs

GATEWAY

Temperature
Controllers
GATEWAY with Toshiba T1-40 PLC

CAN WE TALK

TOSHIBA

Everyone Always Wants to Know

What Everyone Else is Doing

Higher Level Controller

Computer

DCS

PLC

Don't Let Anyone Work Alone!

Programmable Controllers

Motor

Protection

Relays

?

Adjustable

Speed Drives

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Related Manuals for Toshiba T1-40 PLC

Gateway Toshiba XLTR-200 Instruction Manual

Toshiba serial multiprotocol network gateway user's manual (99 pages)

Gateway Toshiba ProtoNode Quick Install Manual

Multi-protocol client/server device (8 pages)

Summary of Contents for Toshiba T1-40 PLC

Page 1 GATEWAY Protocol Converters for Toshiba PLCs Temperature Controllers Everyone Always Wants to Know What Everyone Else is Doing Don’t Let Anyone Work Alone! GATEWAY with Toshiba T1-40 PLC CAN WE TALK Higher Level Controller Computer Programmable Controllers Motor Protection Relays...

Page 2 ♦ Description Gateway is a protocol converter that allows any device with a modbus RTU protocol to talk to a Toshiba T-Series PLC. In some cases Gateway allows the Toshiba PLC to communicate directly with other devices using the other device’s native protocol. Gateway setup software is used to map the registers between the other devices/controllers to registers in the Toshiba PLC.

Page 3: Specifications

For Modbus, the 400001 numbered holding registers can be mapped directly to D data registers in the Toshiba PLC. In the above example, 5 data registers in the T1 PLC starting at D101 are written into PID controller modbus registers starting with holding register 400001.

Page 4: Order Information

Cable, Connects Gateway to T2 programming port, 2m. ADJUSTABLE SPEED DRIVES MOTORS CONTROLS UPS INSTRUMENTATION PLC DCS INTERNATIONAL CORPORATION 13131 West Little York Rd Houston, TX 77041 Ph: 713-466-0277 Fax: 713-466-8773 US: 800-231-1412 Canada: 800-872-2192 Email: plc@tic.toshiba.com Website: Rev 2003.5.1 Mexico: 001-800-527-1204 www.tic.toshiba.com Page 4 Available Through:...

This manual is also suitable for:

Gwy-02Gwy-08