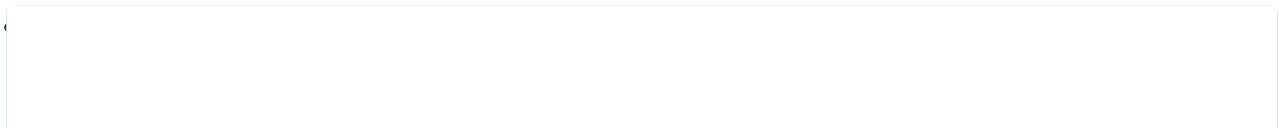




Asus Galaxy mini 2 Assembly & Disassembly

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[Page 2: Disassembly / Assembly Procedure](#)

Doc. No: ASUSTeK COMPUTER INC. Galaxy mini 2 Assembly & Date: Disassembly SOP Rev.: Page: Disassembly / Assembly Procedure Introduction This section describes how to disassemble PDA GM2. Many of the integrated devices used in this phone are vulnerable to damage. Ensure adequate static protection is in place when handling, shipping, and servicing any internal components.

[Page 3: Disassembly Procedure](#)

Doc. No: ASUSTeK COMPUTER INC. Galaxy mini 2 Assembly & Date: Disassembly SOP Rev.: Page: Disassembly procedure The following set of diagrams will demonstrate the correct sequence and action to disassemble GM2. Step 1 Take the stylus away from the PDA.

[Page 4](#) Doc. No: ASUSTeK COMPUTER INC. Galaxy mini 2 Assembly & Date: Disassembly SOP Rev.: Page: Step 3 Remove 4 screws on the bottom case and pry 3 sides of the bottom case to release the hooks. Then remove the bottom case from the I/O side.

[Page 5](#) Doc. No: ASUSTeK COMPUTER INC. Galaxy mini 2 Assembly & Date: Disassembly SOP Rev.: Page: Step 4 Remove power button, side key and the shuttle key on the bottom case. Then remove the speaker. Step 5 Release the GSM/GPS antenna FPC and tear off the FPC from the bottom case.

[Page 6](#) Doc. No: ASUSTeK COMPUTER INC. Galaxy mini 2 Assembly & Date: Disassembly SOP Rev.: Page: Step 6 Open the camera connector and take the camera away. Step 7 Remove 2 screws on the SIM board by order 1, 2 and then remove the SIM board.

[Page 7](#) Doc. No: ASUSTeK COMPUTER INC. Galaxy mini 2 Assembly & Date: Disassembly SOP Rev.: Page: Step 8 Disconnect the keypad FPC and the LCD FPC. Step 9 Softly pry the edges of the top case to release the main board from the hooks and then remove the main board from the top case.

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Rev.: Page: Step 10 Remove the speaker rubber and the MIC rubber from the main board.
Step11 Lift up the keypad FPC then open the black touch lens connector to disconnect the touch lens FPC.

[Page 9](#) Doc. No: ASUSTeK COMPUTER INC. Galaxy mini 2 Assembly & Date: Disassembly SOP Rev.: Page: Step12 Release the LCD panel from the hooks and lift it away from the top case. Then remove the receiver by a pair of tweezers.

[Page 10: Assembly Procedure](#)

Doc. No: ASUSTeK COMPUTER INC. Galaxy mini 2 Assembly & Date: Disassembly SOP Rev.: Page: Assembly Procedure It is carried out in the exact reverse sequence as the disassembly.
Step 1 Install the receiver on the front cover by a pair of tweezers.

[Page 11](#) Doc. No: ASUSTeK COMPUTER INC. Galaxy mini 2 Assembly & Date: Disassembly SOP Rev.: Page: Step 4 Install the main board in the top case and press the main board into the hooks properly. Hooks Step 5 Connect the LCD FPC and close its connector. Then connect the key pad FPC.

[Page 12](#) Doc. No: ASUSTeK COMPUTER INC. Galaxy mini 2 Assembly & Date: Disassembly SOP Rev.: Page: Step 6 Install the SIM board and secure 2 screws on it by order 1, 2. Step 7 Install the camera and close its connector.

[Page 13](#) Doc. No: ASUSTeK COMPUTER INC. Galaxy mini 2 Assembly & Date: Disassembly SOP Rev.: Page: Step 8 Paste the GSM/GPS antenna FPC on the bottom case and arrange the FPC. Step 9 Install the speaker, shuttle key, side key and the power key.

[Page 14](#) Doc. No: ASUSTeK COMPUTER INC. Galaxy mini 2 Assembly & Date: Disassembly SOP Rev.: Page: Step 10 Engage the bottom case from the I/O side, then switch the Hold Key on the bottom case and the main board to the same direction. Install the bottom case with the device and press four sides to secure the bottom case into the hooks.

[Page 15](#) Doc. No: ASUSTeK COMPUTER INC. Galaxy mini 2 Assembly & Date: Disassembly SOP Rev.: Page: Step 11 Install the battery and the battery cover. Slide on the battery cover. Step 12 Then install the speaker by a pair of tweezers.

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[Gm2](#)