

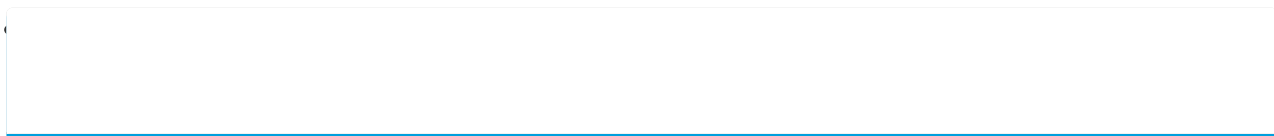
Items To Check Prior To Test Run - Sanyo SPW-X253GH56 Service Manual

Split system

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(10) Items to Check Prior to Test Run

- 1) Turn on the power supply switch more than 5 hours before in order to charge the crank case heater.
- 2) Fully open the outdoor service valve after making the leak inspection of field connected tubing, vacuuming, and gas charging if necessary.
- 3) Check the capacity code and model code setting.

* The factory setting is as shown in the table.

* The capacity code is set by S4 (green or Blue 4P DIP switch) on outdoor control PCB.

The model code is set by S5 (black, 2P DIP switch) on outdoor control PCB.

S4. Capacity code

No.

Model No.

25 type (1 phase)

25 type (3 phase)

36 type (3 phase) OFF

48 type (3 phase) OFF OFF

S4 (green or Blue) capacity code
(4P DIP switch)

ON

ON side

1

2

3

4

OFF side

Outdoor PCB

1

2

3

4

ON

ON

ON

OFF

ON

ON

ON

OFF

ON

OFF

ON

ON

ON

Outdoor control PCB
S5 (black) model code
(2P DIP switch)

ON

ON side

1

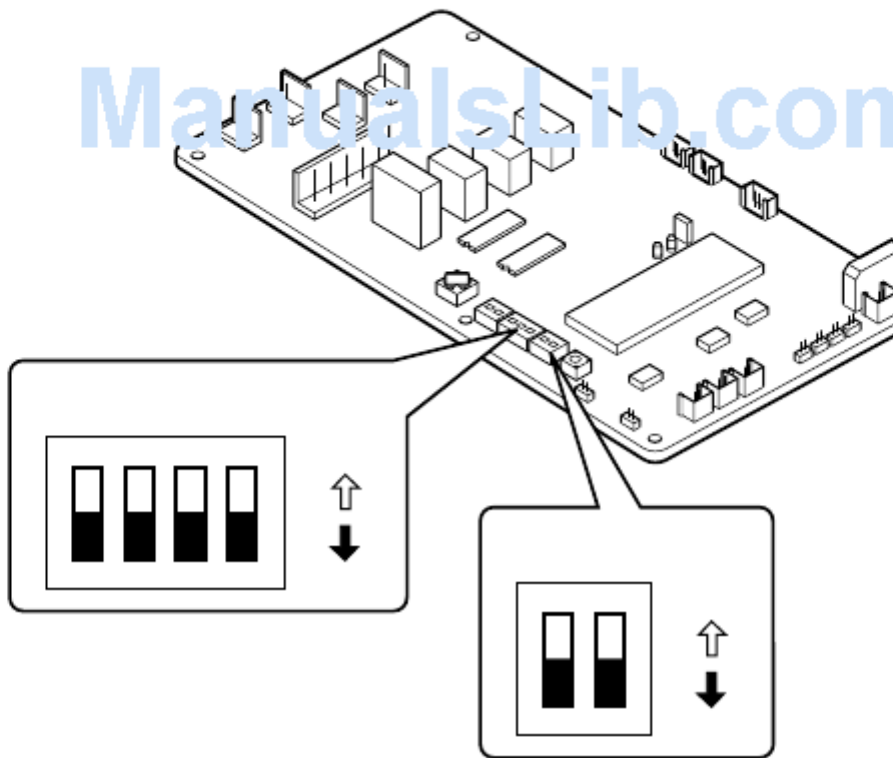
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OFF side

S5. Model code

No.

Model No.



25 type (1 phase)
25 type (3 phase)
36 type (3 phase)
48 type (3 phase)

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4. Service procedures

0510_C_1

Outdoor PCB

1

2

ON

OFF

OFF

OFF

OFF

OFF

OFF

ON

SM830033

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[General Troubleshooting Flow Chart: Diagnosis and Remedy 60](#)

Related Manuals for Sanyo SPW-X253GH56

[Air Conditioner Sanyo SPW-X483GH56 Installation Instruction](#)

Eco multi system air conditioner (91 pages)

[Air Conditioner Sanyo SPW-U253GH56 Service Manual](#)

Split system air conditioner (108 pages)

[Air Conditioner Sanyo SPW-D253GH56 Service Manual](#)

Split system (108 pages)

[Air Conditioner Sanyo SPW-T253GH56 Service Manual](#)

Split system (106 pages)

[Air Conditioner Sanyo SPW-C256VH Technical Data & Service Manual](#)

4-way air discharge semi-concealed wall-mounted ceiling-mounted concealed-duct (517 pages)

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[Mini ECO-i 85464359981002 Items To Check Before The Test Run](#)

Sanyo Mini ECO-i 85464359981002

[C4272R S/C Items To Check Before The Test Run](#)

Sanyo C4272R S/C

[AHX0752 Items To Check Before The Test Run](#)

Sanyo AHX0752

[KHS3632 / CH3632 Items To Check Prior To Test Run](#)

Sanyo KHS3632 / CH3632

[SPW-C256VH Items To Check Before The Test Run](#)

Sanyo SPW-C256VH

[C4272R Items To Check Before The Test Run](#)

Sanyo C4272R

This manual is also suitable for:

[Spw-c253gh5Spw-c253gh8Spw-x363gh56Spw-c363gh8Spw-x483gh56Spw-c483gh8](#)