

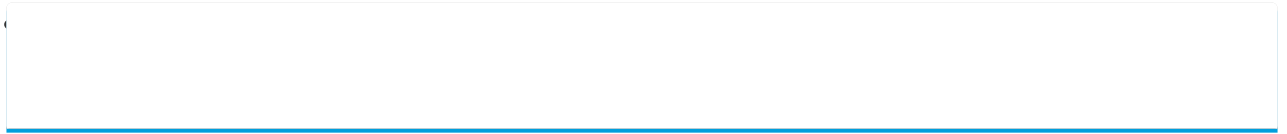
Preparing The Tubing; Shaping The Tubing - Sanyo SPW-X483GH56 Installation Instruction

Eco multi system air conditioner

1
2
3
4
5
6
7
8
9
10
11
12
13
14
15
16
17
18

19
20
21
22
23
24
25
26
27
28
29
30
31
32
33
34
35
36
37
38
39
40
41
42
43
44
45
46
47
48
49
50
51
52
53
54
55
56
57
58
59
60
61
62
63
64
65
66
67
68

69
70
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83
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88
89
90
91

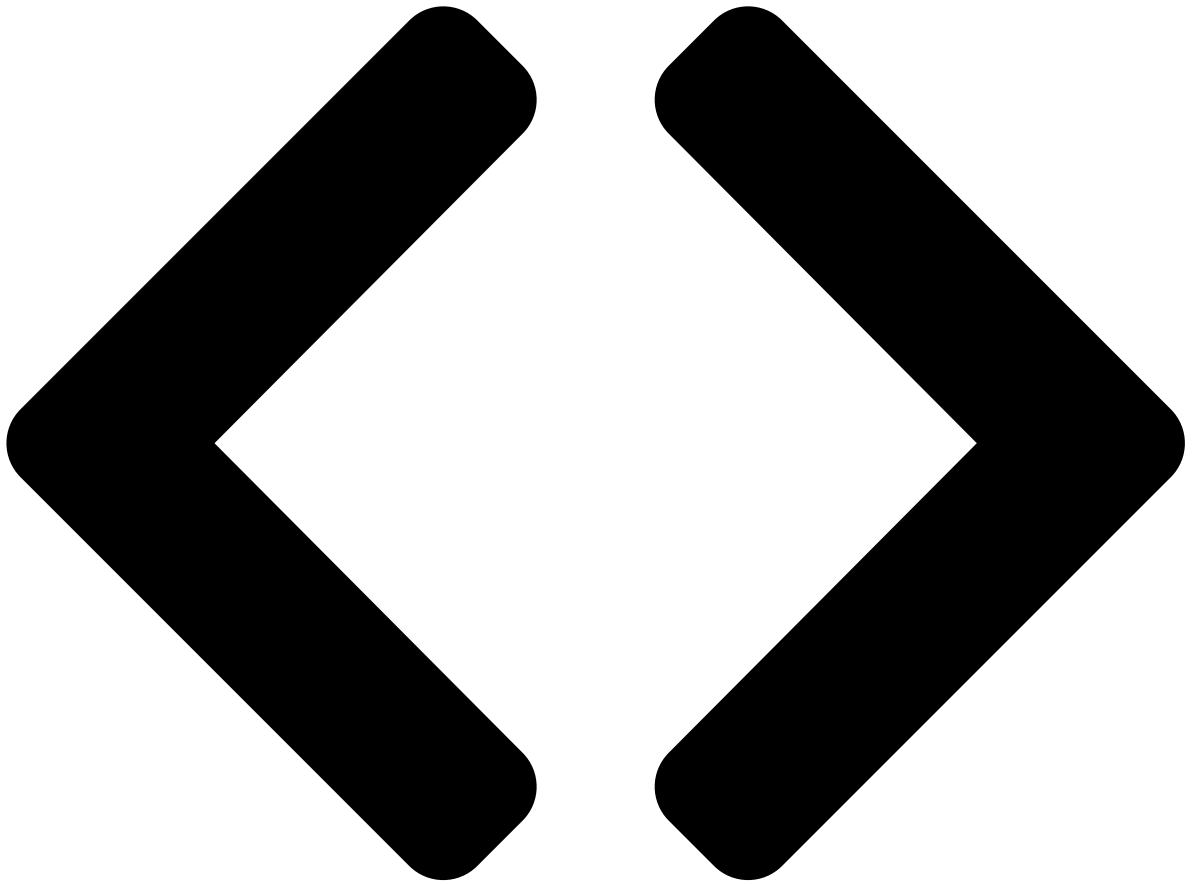


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[Table of Contents](#)

•

Bookmarks



Enlarged version

3-18.

Preparing the Tubing

(1) Arrangement of tubing by directions

a)

Left tubing

The corner of the left frame should be cut with a hack saw or similar. Fig. (3-57)

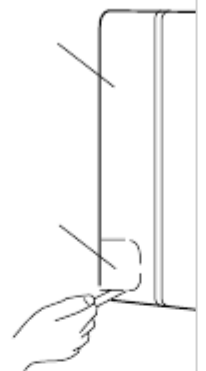
b)

Right-rear or left-rear tubing

In this case, the corners of the frame do not need to be cut.

(2) To mount the indoor unit on the rear panel:

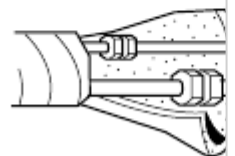
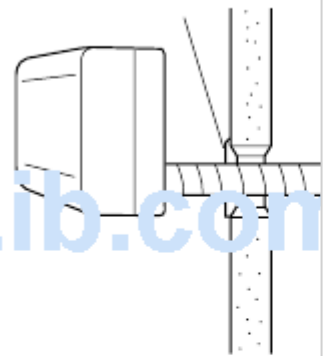
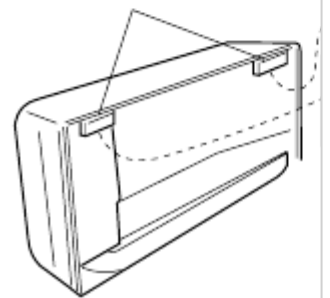
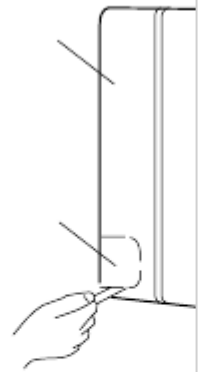
Hook the 2 tabs of the unit onto the upper notches of the rear panel. (Fig. 3-58)



3-19.

Shaping the Tubing

- (1) Shape the refrigerant tubing so that it can easily go into the hole. (Fig. 3-59)
- (2) Push the wiring, refrigerant tubing and drain hose through the hole in the wall. Adjust the indoor unit so it is securely seated on the rear panel.
- (3) Carefully bend the tubing (if necessary) to run along the wall in the direction of the outdoor unit and then insulate to the end of the fittings. The drain hose should come straight down the wall to a point where water runoff will not stain the wall.
- (4) Connect the refrigerant tubing to the outdoor unit. (After performing a leak test on the connection, insulate it with insulating.) (Fig. 3-60). Also, refer to Section 8-3 "Connecting Tubing between Indoor and Outdoor Units."
- (5) Assemble the refrigerant tubing, drain hose, and inter-unit wiring as shown in Fig. 3-61.



Frame
Left tubing
outlet
7

Tab
Cover

36
S4179544
0076_K_1
Notch
0078_K_1

Fig. 3-58
Refrigerant
tubing
Inter-unit
wiring
Drain hose
0079_K_1

Fig. 3-59
Insulation
0080_K_1

Fig. 3-60
Refrigerant tubing
Inter-unit wiring
Drain hose
0779_K_1

Fig. 3-61

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[Previous Page](#)
[Next Page](#)

1
...
35
36
37
38
39
40
41
42

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[Please Read before Starting](#)

[Indoor Unit](#)

[Outdoor Unit](#)

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[Table of Contents](#) 4

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