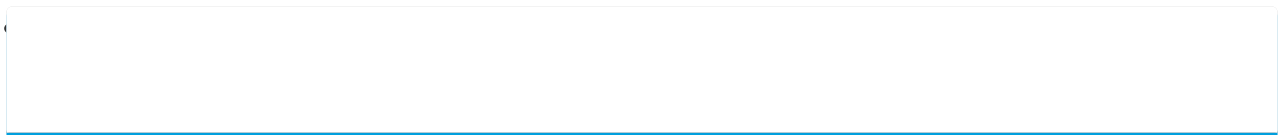


Evacuating - Toshiba RAS-M14GAV-E Installation Manual

Split type

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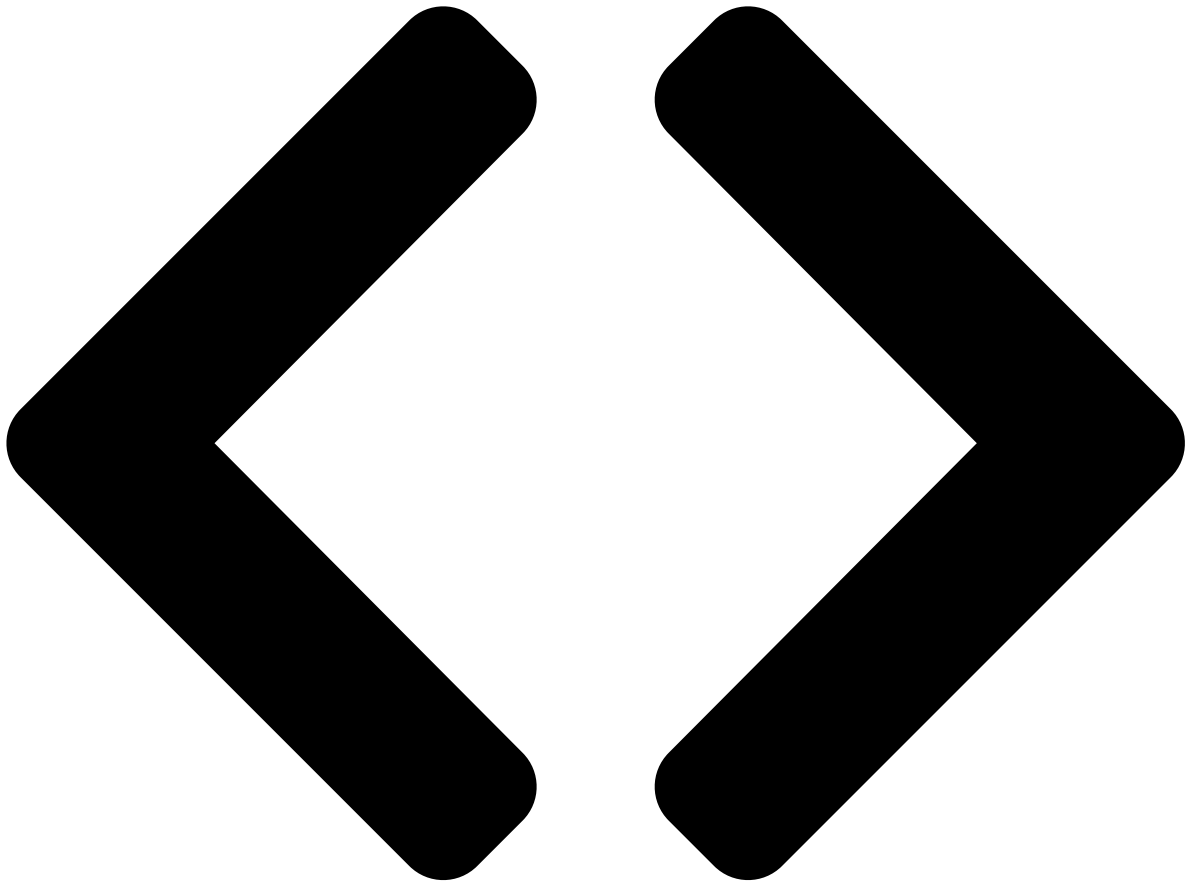


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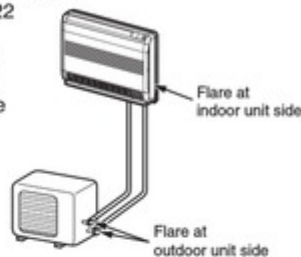
Enlarged version

- Tightening torque for connection of flare pipe

The pressure of R410A is higher than R22 (Approx. 1.6 times). Therefore securely tighten the flare pipes which connect the outdoor unit and the indoor unit with the specified tightening torque using a torque wrench. If any flare pipe is incorrectly connected, it may cause not only a gas leakage but also trouble in the refrigeration cycle.

Tightening torque for connection of flare pipe

The pressure of R410A is higher than R22 (Approx. 1.6 times). Therefore securely tighten the flare pipes which connect the outdoor unit and the indoor unit with the specified tightening torque using a torque wrench. If any flare pipe is incorrectly connected, it may cause not only a gas leakage but also trouble in the refrigeration cycle.



Gas side (∅12.70 mm)	50 to 62 N-m (5.0 to 6.2 kgf-m)
Gas side (∅9.52 mm)	33 to 42 N-m (3.3 to 4.2 kgf-m)
Liquid side (∅6.35 mm)	14 to 18 N-m (1.4 to 1.8 kgf-m)
Service port	14 to 18 N-m (1.4 to 1.8 kgf-m)

Evacuating

After the piping has been connected to the indoor unit, you can perform vacuuming together at once.

VACUUMING

Evacuate the air in the connecting pipes and in the indoor unit using a vacuum pump. Do not use the refrigerant in the outdoor unit. For details, see the manual of the vacuum pump.

Using a vacuum pump

Be sure to use a vacuum pump with counter-flow prevention function so that inside oil of the pump does not flow backward into pipes of the air conditioner when the pump stops. After the piping has been connected to the indoor unit, you can perform vacuuming together at once. (If oil inside of the vacuum pump enters the air conditioner, which use

VACUUMING

Evacuating

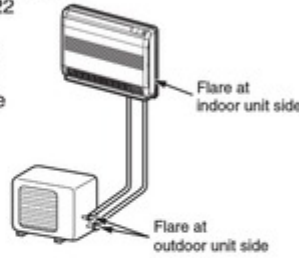
Wiring Con

1. Remove the valve cover, the electric panel of the outdoor unit.
2. Connect the connecting cable to the terminals on the terminal block of indoor unit.
3. Insert the power cord and the connecting block and secure it tightly with screws.
4. Use vinyl tape, etc. to insulate the cords.

R410A, refrigeration cycle trouble may happen.)

1. Connect the charge hose from the manifold valve to the service port of the packed valve at gas side.
 2. Connect the charge hose to the port of the vacuum pump.
 3. Open fully the low pressure side handle of the gauge manifold valve.
 4. Operate the vacuum pump to start evacuating. Perform evacuating for about 15 minutes if the piping length is 20 meters (15 minutes for 20 meters) (assuming a pump capacity of 27 liters per minute). Then confirm that the compound pressure gauge reading is -101 kPa (-76 cmHg).
 5. Close the low pressure side valve handle of the gauge manifold valve.
 6. Open fully the valve stem of the packed valves (both gas and liquid sides).
 7. Remove the charging hose from the service port.
 8. Securely tighten the caps on the packed valves.
- Compound pressure gauge
-101 kPa (-76 cmHg)
Handle Lo
Charge hose
(For R410A only)
Connecting pipe
Packed valve at gas side
Service port (Valve core (Setting pin))
Packed valve at liquid side

Tightening torque for connection of flare pipe
The tightening torque for R410A is higher than R22.
If the flare pipe is incorrectly connected, it may cause not only a gas leakage but also trouble in the refrigeration cycle.



Gas side (∅12.70 mm)	50 to 62 N·m (5.0 to 6.2 kgf·m)
Gas side (∅9.52 mm)	33 to 42 N·m (3.3 to 4.2 kgf·m)
Liquid side (∅6.35 mm)	14 to 18 N·m (1.4 to 1.8 kgf·m)
Service port	14 to 18 N·m (1.4 to 1.8 kgf·m)

CAUTION

- KEEP IMPORTANT 5 POINTS FOR PIPING WORK.
- (1) Take away dust and moisture (inside of the connecting pipes).
 - (2) Tighten the connections (between pipes and unit).
 - (3) Evacuate the air in the connecting pipes using a VACUUM PUMP.
 - (4) Check gas leak (connected points).
 - (5) Be sure to fully open the packed valves before operation.

Packed valve handling precautions

- Open the valve stem until it touches the stopper. Once it is in contact with the stopper, refrain from applying any more force than is necessary.
- Securely tighten the valve stem cap with torque in the following table.

Gas side (∅12.70 mm)	
Gas side (∅9.52 mm)	
Flare at indoor unit side (∅6.35 mm)	
Service port	
Flare at outdoor unit side	

1. Remove the valve cover, the electric parts cover and the piping clamp from the terminal block.
 2. Connect the connecting cable to the terminal (assembling by the capacity).
 3. Insert the power cord and the connecting cable into the terminal block and secure it tightly with screws.
 4. Use vinyl tape, etc. to insulate the cords so that they do not touch each other.
 5. Secure the power cord and the connecting cable with the cord clamp.
 6. Attach the electric parts cover and the valve cover on the outdoor unit.
1. The supply voltage must be the same as the rated voltage of the air conditioner.
 2. Prepare the power source for exclusive use with the air conditioner.

X When using a multi-system outdoor unit is used, refer to the installation

Pressure gauge	
Manifold valve	
Handle Hi (Keep full closed)	
Terminal	
Charge hose block	
(For R410A only)	
Vacuum pump adapter for counter-flow prevention (For R410A only)	
Vacuum pump	

RAS-10SAVR-A, RAS-18SAV-E

Terminal block	
8	
50 to 62 N·m (5.0 to 6.2 kgf·m)	
33 to 42 N·m (3.3 to 4.2 kgf·m)	
14 to 18 N·m (1.4 to 1.8 kgf·m)	
14 to 18 N·m (1.4 to 1.8 kgf·m)	

Wiring Connection

the outdoor unit.
numbers on the terminal block of indoor and outdoor unit.
block and secure it tightly with screws.

Locate them so that they do not touch any electrical or metal parts.

Electrical Work

conditioner.
RAS-(B)10UFV

Evacuating

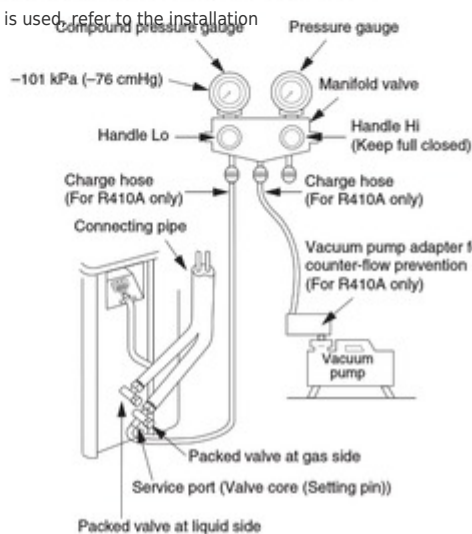
After the piping has been connected to the indoor unit, you can perform evacuation inside of the connecting pipes.

- (1) Take away dust and moisture (inside of the connecting pipes).
- (2) Tighten the connections (between pipes and unit).
- (3) Evacuate the air in the connecting pipes using a VACUUM PUMP.
- (4) Check gas leak (connected points).
- (5) Be sure to fully open the packed valves before operation.

Using a vacuum pump

Be sure to use a vacuum pump with counter-flow prevention function so that inside oil of the pump does not flow backward into pipes of the air conditioner when the pump stops.
(If oil inside of the vacuum pump enters the air conditioner, which use R410A, refrigeration cycle trouble may happen.)

1. Connect the charge hose from the manifold valve to the service port of the packed valve at gas side.
2. Connect the charge hose to the port of the vacuum pump.
3. Open fully the low pressure side handle of the gauge manifold valve.
4. Operate the vacuum pump to start evacuating. Perform evacuating for about 15 minutes if the piping length is 20 meters (15 minutes for 20 meters) (assuming a pump capacity of 27 liters per minute). Then confirm that the compound pressure gauge reading is -101 kPa (-76 cmHg).
5. Close the low pressure side valve handle of the gauge manifold valve.
6. Open fully the valve stem of the packed valves (both gas and liquid sides).
7. Remove the charging hose from the service port.
8. Securely tighten the caps on the packed valves.



CAUTION

- KEEP IMPORTANT 5 POINTS FOR PIPING WORK.
- (1) Take away dust and moisture (inside of the connecting pipes).
 - (2) Tighten the connectors (between pipes and unit).
 - (3) Evacuate the air in the connecting pipes using a VACUUM PUMP.
 - (4) Check gas leak (connected points).
 - (5) Be sure to fully open the packed valves before operation.

Wiring Con

1. Remove the valve cover, the electric parts cover and the piping clamp from the terminal block.
2. Connect the connecting cable to the terminal (assembling by the capacity).
3. Insert the power cord and the connecting cable into the terminal block and secure it tightly with screws.
4. Use vinyl tape, etc. to insulate the cords so that they do not touch each other.
5. Secure the power cord and the connecting cable with the cord clamp.
6. Attach the electric parts cover and the valve cover on the outdoor unit.

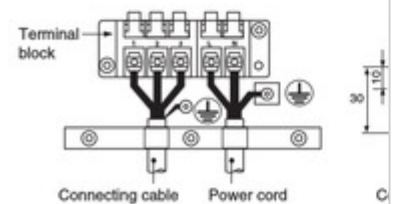
Electrical

1. The supply voltage must be the same as the rated voltage of the air conditioner.
2. Prepare the power source for exclusive use with the air conditioner.

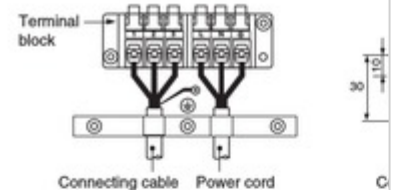
Model	RAS-(B)10UFV series	RAS-(B)18UFV series
Power source	220-240V ~ 50Hz 220-230V ~ 60Hz	220-240V ~ 50Hz 220-230V ~ 60Hz
Maximum running current	8.5A	
Plug socket & fuse rating		
Power cord	H07RN-F or 602	
Connecting cable	H07RN-F or 602	

※ When using a multi-system outdoor unit, refer to the manual provided with the model concerned.

Stripping length of the con



RAS-10SAVR-A, RAS-18SAV-E



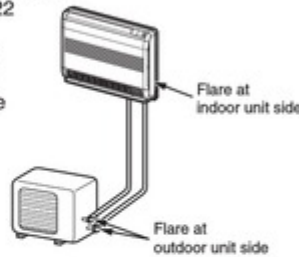
CAUTION

- Wrong wiring connection may cause a fire or electric shock.
- Be sure to comply with local rule on wiring to outdoor unit (size of wire and wiring method).

RAS-(B)13UFV
 Model series
 220-240V ~ 50Hz
 220-240V ~ 50Hz
 Power source
 220-230V ~ 60Hz
 220-230V ~ 60Hz
 Maximum running current
 8.5A
 Plug socket & fuse rating
 Power cord
 H07RN-F or 60245 IEC66 (1.5 mm)
 Connecting cable
 H07RN-F or 60245 IEC66 (1.0 mm)
 manual provided with the model reference.

• Tightening torque for connection of flare pipe

The pressure of R410A is higher than R22 (Approx. 1.6 times). Therefore securely tighten the flare pipes which connect the outdoor unit and the indoor unit with the specified tightening torque using a torque wrench. If any flare pipe is incorrectly connected, it may cause not only a gas leakage but also trouble in the refrigeration cycle.



Stripping length of the connecting cable

30
 Connecting cable
 Power cord
 Connecting cable

30
 Connecting cable
 Power cord
 Connecting cable

CAUTION

- Wrong wiring connection may cause a fire or electric shock.
- Be sure to comply with local rule on outdoor unit (size of wire and wiring method, etc.).
- Every wire must be connected firmly.
- If incorrect or incomplete wiring is carried out, it will cause an ignition or smoke.
- Prepare the power supply for exclusive use with the air conditioner.
- This product can be connected to the mains.

Connection to fixed wiring : A switch which disconnects all poles and has a contact separation of at least 3 mm must be incorporated in the fixed wiring.

Toshiba 1112150201 (EN)

Hexagon wrench is required.

EN
 ES
 FR
 IT
 DE
 PT
 RAS-(B)18UFV

PL
 series
 series
 220-240V ~ 50Hz
 220-230V ~ 60Hz

CZ
 11.0A
 12.0A
 RU
 16A
 CR
 2 or more)
 2 or more)

HU
 TR
 NL
 1 2 3
 L N
 GR
 40
 40
 30

SV
 Earth line
 Power cord

FI
 1 2 3
 L N
 NO

Evacuating

After the piping has been connected to the indoor unit, you can perform vacuuming together at once.

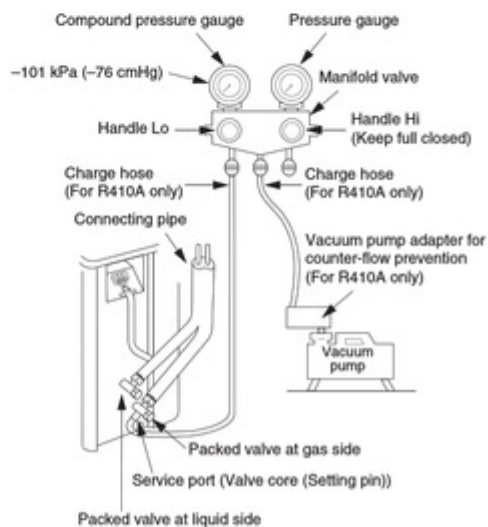
VACUUMING

Evacuate the air in the connecting pipes and in the indoor unit using a vacuum pump. Do not start the refrigerant in the outdoor unit. For details, see the manual of the vacuum pump.

Using a vacuum pump

Be sure to use a vacuum pump with counter-flow prevention function so that inside oil of the pump does not flow backward into pipes of the air conditioner when the pump stops. (If oil inside of the vacuum pump enters the air conditioner, which use R410A, refrigeration cycle trouble may happen.)

1. Connect the charge hose from the manifold valve to the service port of the packed valve at gas side.
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3. Open fully the low pressure side handle of the gauge manifold valve.
4. Operate the vacuum pump to start evacuating. Perform evacuating for about 15 minutes if the piping length is 20 meters (15 minutes for 20 meters) (assuming a pump capacity of 27 liters per minute). Then confirm that the compound pressure gauge reading is -101 kPa (-76 cmHg).
5. Close the low pressure side valve handle of the gauge manifold valve.
6. Open fully the valve stem of the packed valves (both gas and liquid sides).
7. Remove the charging hose from the service port.
8. Securely tighten the caps on the packed valves.



CAUTION

- **KEEP IMPORTANT 5 POINTS FOR PIPING WORK.**
- (1) Take away dust and moisture (inside of the connecting pipes).
- (2) Tighten the connections (between pipes and unit).
- (3) Evacuate the air in the connecting pipes using a VACUUM PUMP.
- (4) Check gas leak (connected points).
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Gas side (ø12.70 mm)	50 to 62 N·m (5.0 to 6.2 kgf·m)
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Service port	14 to 18 N·m (1.4 to 1.8 kgf·m)

Wiring Con

1. Remove the valve cover, the electric parts cover of the outdoor unit.
2. Connect the connecting cable to the terminals on the terminal block of indoor unit.
3. Insert the power cord and the connecting cable to the terminal block and secure it tightly with screws.
4. Use vinyl tape, etc. to insulate the cords. Locate them so that they do not touch each other.
5. Secure the power cord and the connecting cable with screws.
6. Attach the electric parts cover and the valve cover.

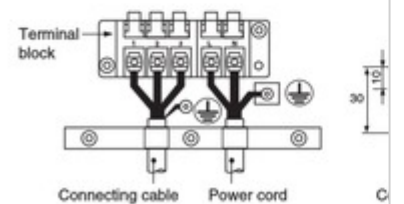
Electrical

1. The supply voltage must be the same as the rated voltage of the conditioner.
2. Prepare the power source for exclusive use.

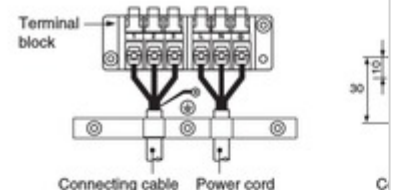
Model	RAS-(B)10UFV series	RAS-(B)18UFV series
Power source	220-240V ~ 50Hz 220-230V ~ 60Hz	220-240V ~ 50Hz 220-230V ~ 60Hz
Maximum running current	8.5A	
Plug socket & fuse rating		
Power cord	H07RN-F or 60245 IEC66 (1.5 mm)	
Connecting cable	H07RN-F or 60245 IEC66 (1.0 mm)	

※ When using a multi-system outdoor unit, refer to the manual provided with the model concerned.

Stripping length of the connecting cable



RAS-10SAVR-A, RAS-18SAV-E



CAUTION

- Wrong wiring connection may cause a fire or electric shock.
- Be sure to comply with local rule on outdoor unit (size of wire and wiring method, etc.).

40
 40
 30
 DK
 Earth line
 RO
 Power cord
 BG
 EE
 LV
 SK
 SI

• **Tightening torque for connection of flare pipe**

The pressure of R410A is higher than R22 (Approx. 1.6 times). Therefore securely tighten the flare pipes which connect the outdoor unit and the indoor unit with the specified tightening torque using a torque



Gas side ($\varnothing 12.70$ mm)	50 to 62 N·m (5.0 to 6.2 kgf·m)
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[RAV-SM560KRT-E Evacuating](#)

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